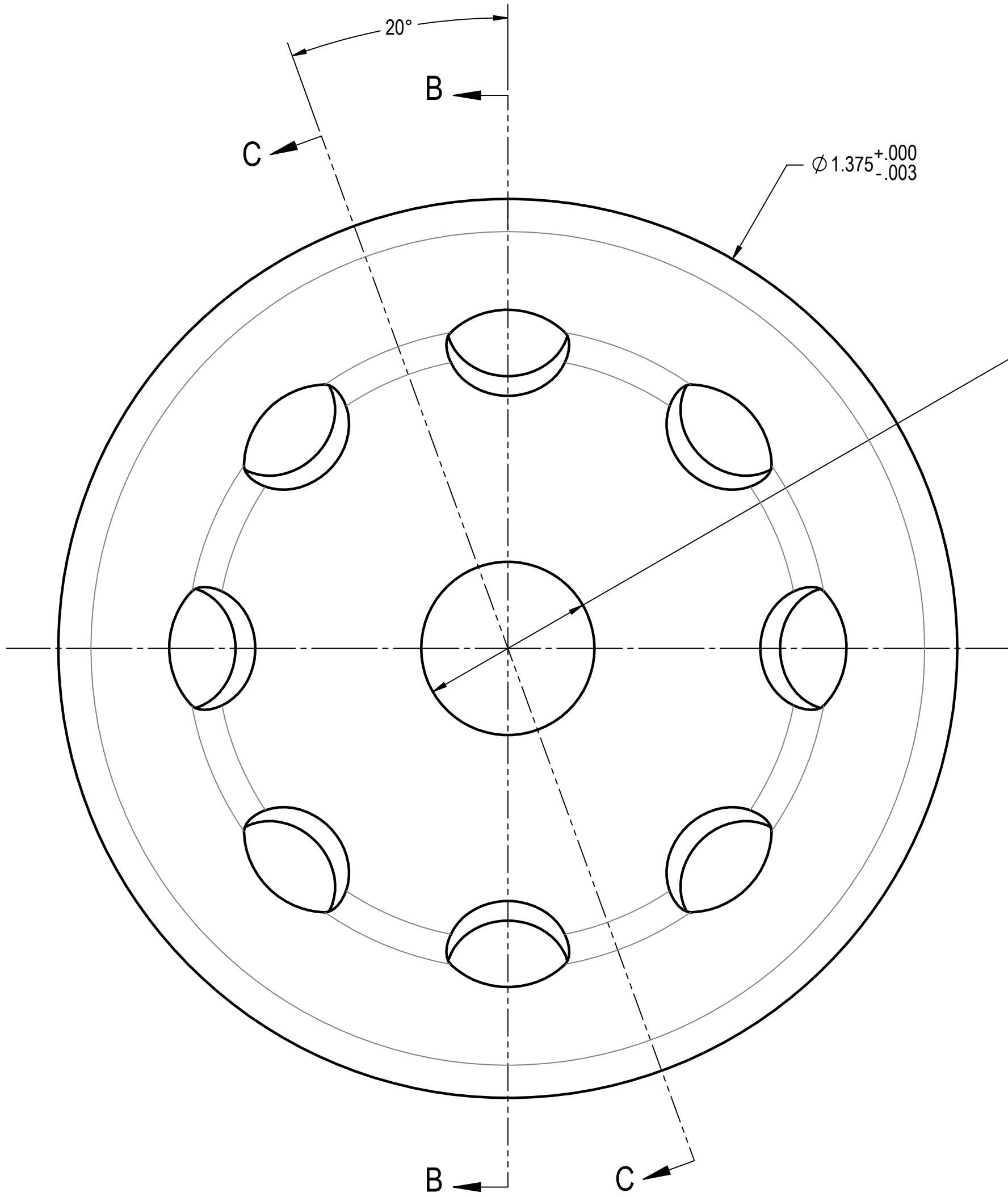
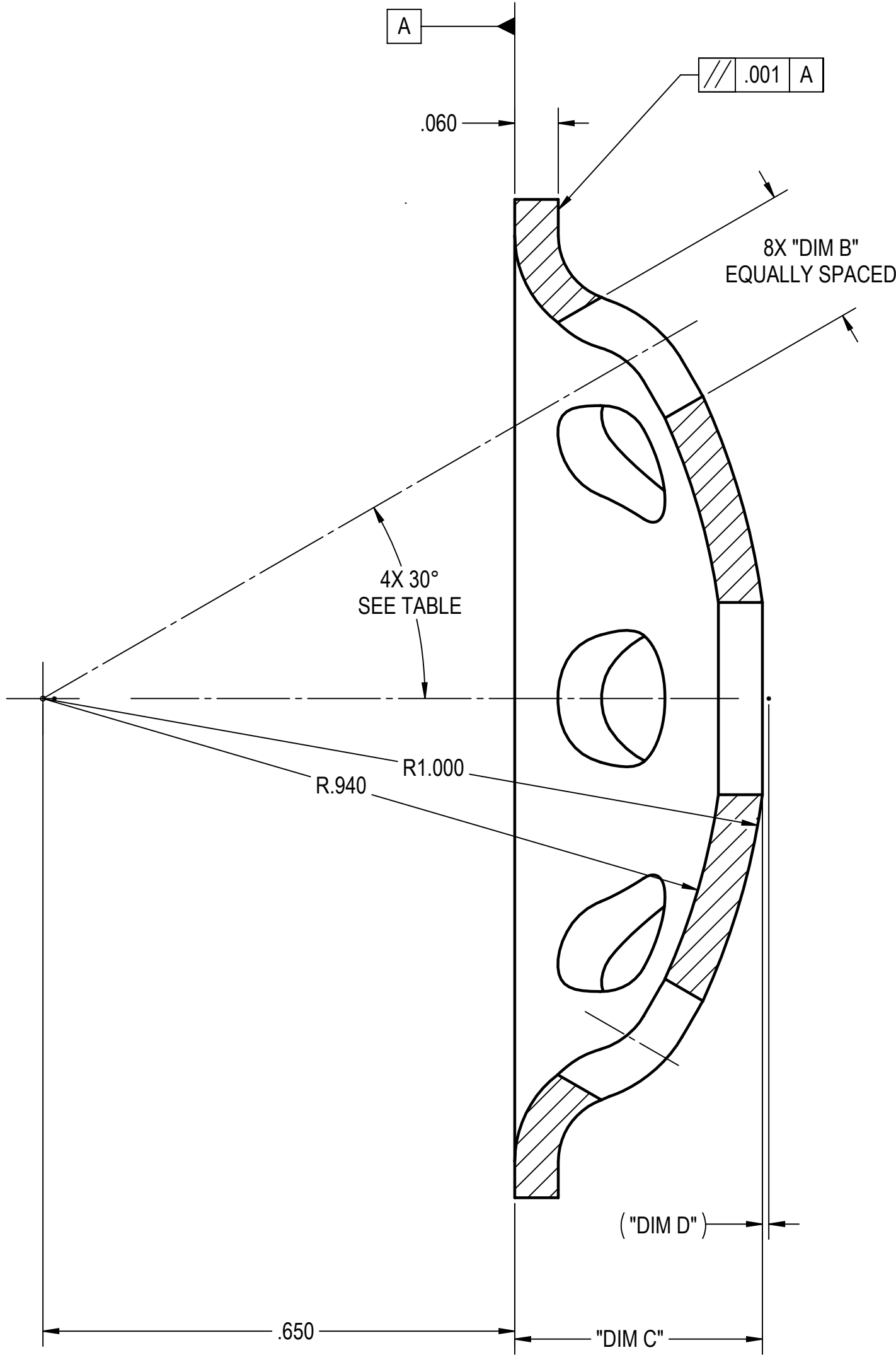


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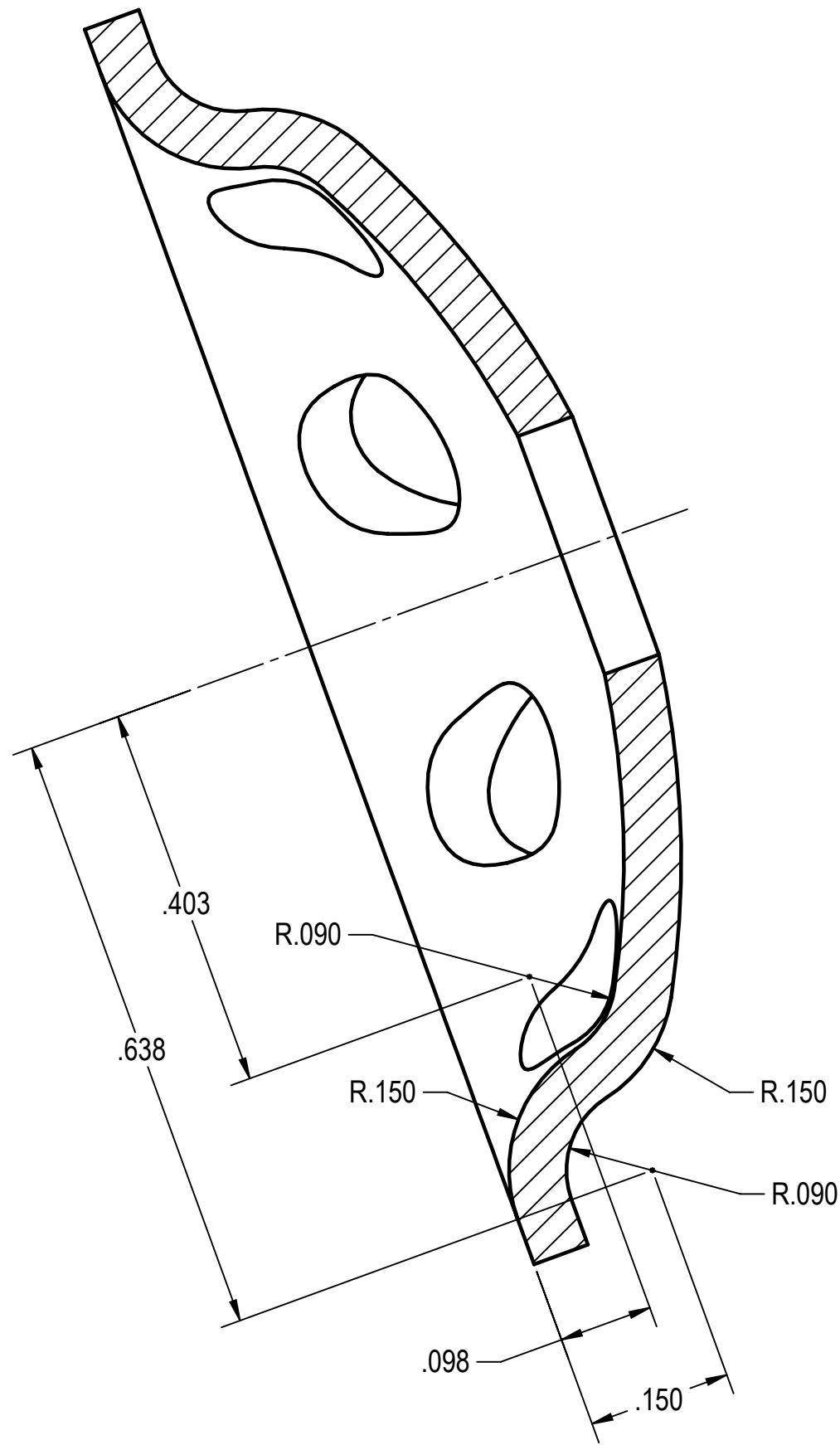
- NOTES: UNLESS OTHERWISE SPECIFIED
- DO NOT DEBURR.



"DIM A" THRU
|.002| A



SECTION B-B



SECTION C-C

PART NUMBER	"DIM A" +.000/-.003	"DIM B"	"DIM C"	"DIM D"
71778-1	Ø 0.265	NONE	0.341	0.009
71778-11	Ø 0.265	0.19	0.341	0.009
71778-21	Ø 0.322	NONE	0.337	0.013
71778-31	Ø 0.322	0.19	0.337	0.013
71778-41	Ø 0.500 ±.005	NONE	0.318	0.032
71778-51	Ø 0.906 ±.005	NONE	0.242	0.108
71778-61	Ø 0.305	NONE	0.338	0.012
71778-71	Ø 0.305	0.19	0.338	0.012

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71778-11 SHOWN

SEE ENGINEERING RECORDS FOR COMPLETE APPLICATION DATA			QTY REQD / DASH NO		PARTS LIST				
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES : .XX ± .01 ANGLES ± 2° .XXX ± .005 FRACTIONS ± 1/64 SURFACE FINISH = 125 OR BETTER DEBURR & BREAK ALL SHARP EDGES DRAWING PER ASME-Y14.5-1994		CONTRACT NO.		<div>SUREFIRE</div> 18300 MOUNT BALDY CIRCLE FOUNTAIN VALLEY, CA 92708 WWW.SUREFIRE.COM		
					DWN KARL R HONIGMANN 03/10/15				
					CHK DAVID GRAY 03/16/15				
					RESP ENGR BARRY DUECK 03/10/15				
MATERIAL			DESIGN ACTIVITY APPROVAL		SIZE		CODE IDENT NO.	DWG NO.	REV
INCONEL 625			BARRY DUECK 09/06/13		D		0BJZ8	71778	C
FINISH					SCALE		6:1	WEIGHT	SHEET 1 OF 1
NONE									
APPLICATION									